# Functionalization, 5-Fluorouracil Loading and Evaluation of Multi Walled Carbon Nanotubes for New Era of Cancer Treatment

# Hemalatha K.P<sup>1</sup>\*, Suresh V Kulkarni<sup>2</sup>, Manjunath K<sup>3</sup>

<sup>1</sup>Assistant Professor, Department of Pharmaceutics, SreeSiddaganga College of Pharmacy, Tumkur, Karnataka, India

<sup>2</sup> Principal, SreeSiddaganga College of Pharmacy, Tumkur, Karnataka, India

<sup>3</sup> HOD, Dept of Pharmaceutics, SreeSiddaganga College of Pharmacy, Tumkur, Karnataka, India

Email: <sup>1</sup>hemaramesh.tmk@gmail.com, <sup>2</sup>drsvk.sscp@gmail.com, <sup>3</sup>manju\_kop@yahoo.com

### ABSTRACT

Purpose: Carbon nanotubes owning minimum toxicity, safety and biocompatibility properties, used for diagnosis and treatment of carcinoma in the current days. MWCNTs are conjugated with different molecules for delivery of therapeutic molecules. In the present research work MWCNTs is functionalized non- covalently by PEG polymer to improve the solubility of MWCNTs, preserve and optimize the properties of MWCNTs for the release of drug in controlled manner for cancer therapy. Methods: Preparation carried out in two steps, firstly pristine MWCNTs functionalized by non covalent process using PEG, then drug binded to PEG functionalized MWCNTs. The prepared formulations were evaluated by SEM studies, FT-IR studies, particle size, zeta potential, drug entrapment efficiency, and drug *in-vitro* release study. Results : SEM images clearly showed increase in size of MWCNTs and drug binded MWCNTs compare to pristine MWCNTs, zeta potential shows negative, all formulations revealed good average drug entrapment efficiency. Conclusion: The present study exhibited that PEGlyation of MWCNTs helps to get better the drug entrapment and drug release in controlled manner. All formulations manifested good percentage of entrapment from 57.49 % to 75.67 % and gave better average drug release performance up to 12 h.

#### Keywords

5- Fluorouracil, PEGlyation, Non-covalent functionalization, Multi walled carbon nanotubes, Carcinoma

#### **INTRODUCTION**

Recently nanobiotechnology based developed formulations are used either diagnostic or therapeutic tools. The important nanotechnological based formulations are polymeric nanoparticles, liposomes, dendimers, nanoshells, carbon nanomaterials, superparamagnetic nanoparticles conjugated with DNA, RNA interference (RNAi) and antisense oligonucleotides (ASO)<sup>1</sup>. Especially carbon nanotubes and graphene were much considered in the scientific trials because of their physicochemical properties which could be also encouraging in many biomedical areas. One of the drawbacks of these is cytotoxicity. However, this can be managed to low cytotoxicity when properly functionalized. Functionalization additionally helps to increase the possibility to binding and release of multiple molecules from the carbon nanotubes, particularly suitable for anticancer drug delivery system<sup>2</sup>. Cancer is one of the major diseases, which will cause worldwide death. At present treatment for cancer, one can follow the surgery, radiotherapy or chemotherapy prominent sources of death worldwide. Treatment of cancer necessitates a cautious selection of one or more intervention, such as surgery, radiotherapy, and chemotherapy<sup>3</sup>. Anticancer drug bound to carbon nanotubes with surface engineering were under trials by several research groups<sup>4</sup>. Carbon nanotubes (CNTs) are allotropes of carbon, made of graphite and constructed in cylindrical tubes with nanometer in diameter and several millimeters in length. Carbon nanotubes are seamless tubes of graphite sheets with nanosized diameter based on layer of graphite sheets and includes, Single walled carbon nanotubes (SWNTs) and Multi walled carbon nanotubes (MWNTs). The terminal parts of some nanotubes are open and the others are closed with full fullerene caps. Carbon nanotubes are also named as 'King of Nanomaterials'. Depending on sheet direction and diameters, it may be either metallic or semi-conducting in nature. Carbon nanotubes have highest theoretical strength when compared with all kinds of natural materials. It is 100 times stronger than steel, although their specific gravity are only one sixth that of the latter. Carbon nanotubes enjoy special advantage in the field of absorbing electro-magnetic radiation, field emission, thermal conducting, hydrogen storing, adsorbing and catalyzing<sup>5-8</sup>. Carbon nanostructure is a one atom that is densely packed in honey comb crystal lattice. There are various techniques which can be used for the synthesis of CNTs. These include the arc-discharge method, chemical vaporize deposition (CVD), the laser ablation method, and the sol gel method <sup>9, 10</sup>. The main problem with the majority of popular synthetic methods is that they produce samples yielding a mixture of various diameters and chiralities of nanotubes that are normally contaminated with metallic and amorphous impurities and less water solubility. CNTs severely limited in use due to,

poor interfacial interaction, vander Waals interaction, between CNTs and polymer matrix. To resolve those problems, it has been directed towards developing methods to modify surface properties of CNTs by functionalization process. These approaches can be simply divided into chemical (covalent) and physical (noncovalent) functionalization as interactions between active materials and CNTs<sup>11</sup>. In our research work we preferred the non - covalent functionalization because it an alternative method for tuning the interfacial properties of nanotubes, does not destroy the conjugated system of the CNTs sidewalls, while improving their solubility quite and therefore it does not affect the final structural properties. The CNTs are functionalized non-covalently by aromatic compounds, surfactants, and polymers, employing  $\pi$ - $\pi$  stacking or hydrophobic interactions<sup>12-14</sup>. PEG polymer is preferred for non covalent functionalization of MWCNTs in our studies. PEGylation is also a widely-used pharmaceutical formulation strategy in clinical settings, improves water dispersibility, as it reduces immunogenicity and non-specific interactions with plasma proteins, while concomitantly prolonging blood circulation times<sup>15</sup>. The current, study is concentrated on the Non-covalent functionalization of pristine MWCNTs by using PEG and preparation and characterization of PEG functionalized MWCNTs-5-Fluorouarcil complex. The produced complex were analyzed by various characterization techniques Scanning Electron Microscopy (SEM), Fourier-transform infrared spectroscopy (FT-IR), Particle size, Zeta potential, Drug loading and drug release studies.

### **MATERIALS:**

Multiwalled carbon nanotube (outer diameter 10- 30 nm, number of walls 5-15, length 1- 10µm) was procured from Nano Wings Private limited, Telangana. 5- Fluorouracil was kind gift of Nantong Jinghua Pharmaceutical co.,ltd. China. Poly ethylene glycol 4000, 1N Ammonium hydroxide, and Hydrogen peroxide etc... All chemicals used were of laboratory grade and they were kind gift from Samarth life science private limited. Formulations were prepared at Samarth life science private limited, Tumkur. SEM studies (ModelESEM QUANTA 200) were done at advanced facility for microscopy and microanalysis, Indian institute of science, Bengaluru. Infrared spectra were recorded on Perkin Elmer spectrum at Bangalore testing laboratories pvt.Ltd. Particle size and zeta potential was found by using Malvern zetasizer ZS at Malvern-Aimil application centre, Bengaluru.

### **METHODS:**

# Functionalization of MWCNTs with PEG<sup>16-20</sup>

500 mg of pristine MWCNT were dispersed in 1 g of PEG in 10 ml of distilled water with the assistance of a fast clean ultra sonic bath sonicator for 15 min. Removal of unbound and agglomerated MWCNTs was accomplished by centrifugation at 7000 r/5m where only the supernatant was kept. Disposal of agglomerates of unbound MWCNT was then performed by centrifugation and filtration done through 0.2 micro filters (Millipore) through vaccum filter and dried.

## Preparation of PEG-MWCNTs -5- Fluorouracil: <sup>21-23</sup>

PEG functionalized MWCNTs was dispersed in 5 Fluorouracil solution [5-Fluorouracil in 25-28%1N ammonium hydroxide solution (50 mg/ml)] in tarson tubes as shown in figure 2 according to given in table 1 and sonicated for 30 min. Successively, the dispersion is rotated for 24 h by using rotor to facilitate loading of 5 Fluorouracil. Subsequently, the mixture was subjected to centrifugation at 5000 r/m for 15 min and then washed with methanol and followed by deionized water three times and centrifuged to remove free unbound 5 Fluorouracil. Whereas the solid sample was dried at 30 °C in a vacuum oven for 24 h to obtain PEG functionalized -MWCNTs- 5 Fluorouracil complex. PEG functionalized - MWCNTs- 5 Fluorouracil complex was stored at room temperature in a vacuum desiccator for further use of studies.

Formulations	PEG – MWCNTs (mg)	5-Fluorouracil (mg)		
F1	50	50		
F2	100	100		
F3	150	150		
F4	200	200		
F5	250	250		

Table. 1: Formulation of PEG - Functionalized MWCNTs loaded with 5 – Fluorouracil

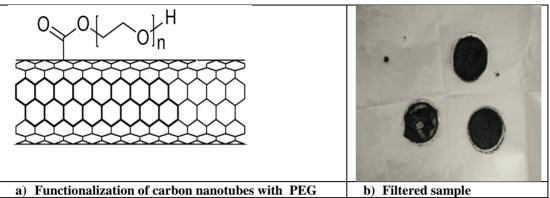


Figure. 1: PEG functionalized MWCNTs



Figure.2: Dispersion of PEG – MWCNTs in to 5 Fluorouracil solution.

### **Evaluation of PEG - MWCNTs -5- Fluorouracil formulations:** SEM studies <sup>24, 25</sup>

Sample having agglomerates were exposed for sonication. Micro-pipette were used to put to a small drop of sample on SEM grid and the solvent present in the evaporated, SEM analysis were used for dry sample analysis. Samples are retained in vacuum chamber operated at a pressure of  $-1 \times E-3$  Pa gaseous environments. SEM technique completed established on irradiation of the sample by an electron source. An electron beam is scanned across the sample, the back scattered electrons are detected to produce image of the morphology or topography of the sample.

## FT-IR studies<sup>26, 27</sup>

Fourier- transform spectroscopy is a method used to catch an infrared absorption spectrum or emission of a solid, liquid or gas. Withdrawn 5 mg of sample, blended with 100 mg of potassium bromide to prepare pellet, sample holder was cleaned using acetone and wipe by using Kimwipes, Prepared sample was kept in sample holder, adjust the scan range 400- 4000 cm<sup>-1</sup>, and resolution to 4. Monitor the pressure applied to the sample, and check IR spectra.

# Particle size <sup>28, 18</sup>

Dynamic light scattering method is used for particle size determination. Dynamic light scattering techniques are used for characterizing nanomaterial due to its speed. The dispersion of sample shaken vigorously to break up loose aggregate. Take 1 ml sample in four sided transparent disposable cuvette, keep in cuvette holder, measured by right angle scattering for three repeats of two minutes each.

### Zeta potential <sup>29, 18</sup>

The zeta potential is indicates the stability of colloidal dispersion. The zeta potential indicates the degree of electro static repulsion between adjacent similarly charged particles in dispersion. Take sample sonicate for 15 min at 90 Hz,

then the dispersion was settled at room temperature for 24 h, 1 ml sample in disposable folded capillary zeta potential cuvette was taken and measured the zeta potential.

## Drug Entrapment Efficiency <sup>22, 23</sup>

Drug entrapment efficiency done to evaluate the drug entrapment on MWCNTs. Take all formulations 5 mg separately in 100 ml of tarson tubes add 10 ml of phosphate buffer pH 7.4 mix thoroughly heated to 37 °C on water bath, cool it, and then subject to centrifugation for 1 h at 10,000 r/m to remove entrapped drug from the formulations. Take 1 ml supernatant solution from centrifuged drug solution, dilute suitably to determine the drug concentration using by UV spectrophotometer at 266 nm.

# *In vitro* release studies <sup>22, 23, 30</sup>

The *in vitro* drug release of all the formulations was conducted through a dialysis membrane -70 (HIMEDIA). Freshly prepared phosphate buffer pH 7.4 was used as a dissolution medium. Accurately weighed amount of using all formulation equivalents to 25 mg of drug was taken, soaked overnight in phosphate buffer. Place the drug containing buffer solution in approximately 1.2 inch in length dialysis tube and tie the ends of tube to form a pouch shape. All the dialysis tube containing drug solutions were placed separately in conical flasks containing 100 ml of phosphate buffer pH 7.4, maintained at 37°C in shaking water bath with a frequency of 50 shakings per min. Aliquots, 1ml of volume, were withdrawn at regular intervals and replace with equal volume of phosphate buffer into conical flask. Taken aliquots were suitably diluted and analyzed by UV- spectrophotometer at 266 nm.

### **RESULTS AND DISCUSSION:**

### SEM studies:

SEM studies done at Indian institute of science, SEM images of PEG functionalized MWCNTs in figure 3a, 3b shows a layer of uniform polymer is clear on the sidewall of the nanotubes and diameters of samples are slightly increased, SEM images of PEG functionalized MWCNTs compared with to PEG functionalized - MWCNTs - 5 Fluorouracil composite, the PEG functionalized -MWCNTs- 5-Fluorouracil conjugate structures are quite different from those of PEG functionalized- MWCNTs, in which the tube surface and diameters of nanotubes are increased as depicted in figure 4a and 4b.

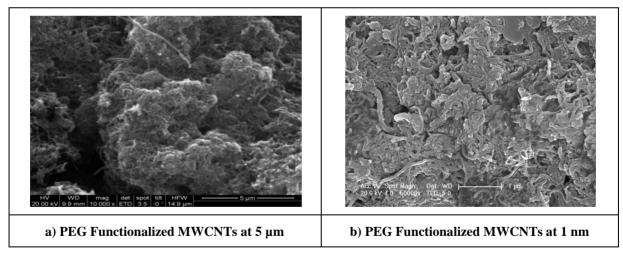


Figure.3: SEM studies of PEG Functionalized MWCNTs

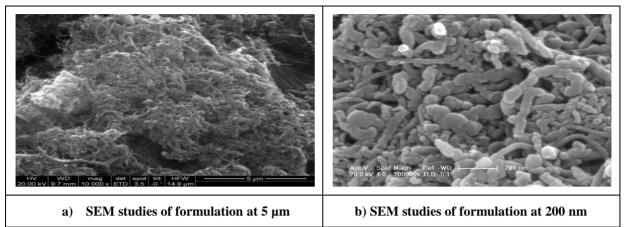


Figure.4 : SEM studies of Formulation PEG Functionalized MWCNTs 5-Fluorouracil composite

## **FT-IR Studies:**

The optimized MWCNTs were then characterized by the use of FTIR spectroscopy (Perkin Elmer Spectrum II) at Bangalore testing laboratories Pvt.ltd. The samples were recorded in the 4000 to 400 cm<sup>-1</sup>. The FTIR spectra for MWCNTS were given in the figure 5a, PEG functionalized -MWCNTs- 5 Fluorouracil composite FT-IR was signified in figure 5b. The peaks observed are from the FT-IR graph is evident that the absorption bands at 1661.51cm<sup>-1</sup>, 1449.89cm<sup>-1</sup>, 3136.40cm<sup>-1</sup> , 1430.70cm<sup>-1</sup> and 1246.87cm<sup>-1</sup>sign posts the presence of C=O, C=C, N-H, C-F and C-N stretching vibrations corresponding to 5-Fluorouracil, the peak at 1349.35cm<sup>-1</sup> refers to vibration of pyrimidine compound endorsing 5-Fluorouracil. The strong PEG absorption spectra at around 2886 cm<sup>-1</sup> for CH<sub>2</sub>CH<sub>2</sub>streching, and the presence of saturated carbon at 3748 cm<sup>-1</sup>.

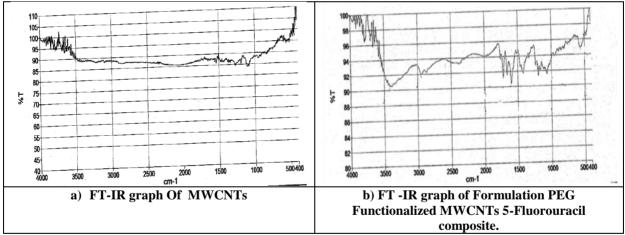
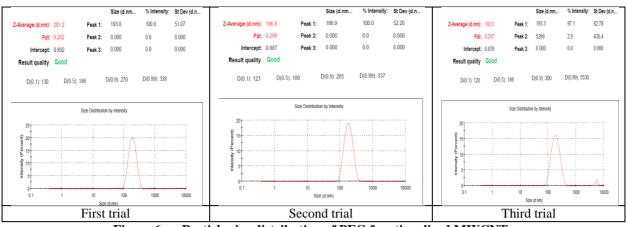
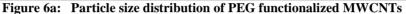


Figure. 5: FT-IR graph Of MWCNTs and PEG Functionalized MWCNTs 5-Fluorouracil composite.

### Particle size:

The particle size and zeta potential of the PEG functionalized MWCNTs and PEG functionalized -MWCNTs-5 fluorouracil conjugate was characterized by a laser particle size analyzer at Aimil limited, Bengaluru. Figure 6a presents the particle size of PEG fuctionalized MWCNTs in three trials, figure 6b presents the particle size of PEG functionalized -MWCNTs- 5 fluorouracil composite in three trials. The average particle size diameter of PEG functionalized MWCNTs and PEG functionalized -MWCNTs- 5 fluorouracil composite in three trials. The average particle size diameter of PEG functionalized MWCNTs and PEG functionalized -MWCNTs- 5 fluorouracil conjugate is 191 nm, 432 nm respectively. The purchased MWCNTs particle size is about 30nm, after functionalization process the MWCNTs particle size increased to 191 nm, drug binded composite particle size increased up to 432 nm.





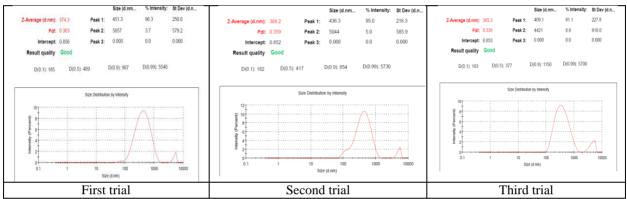


Figure. 6b: Particle size distribution of Formulation PEG Functionalized MWCNTs 5-Fluorouracil composite.

### Zeta potential:

Figure 7a, 7b presents the zeta potential of PEG functionalized MWCNTs and PEG functionalized -MWCNTs- 5fluorouracil composite correspondingly in three trials. The average zeta potential of PEG functionalized MWCNTs and PEG functionalized -MWCNTs- 5 fluorouracil conjugate is -15.53 mV, -23.4mV respectively.

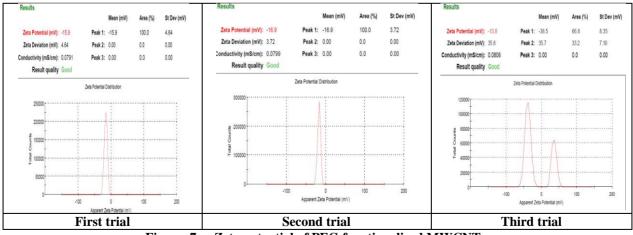


Figure. 7a: Zeta potential of PEG functionalized MWCNTs.

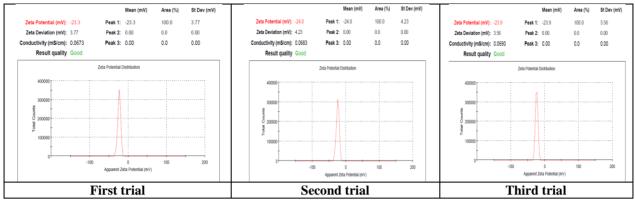


Figure. 7b: Zeta potential of Formulation PEG Functionalized MWCNTs 5-Fluorouracil composite

### Drug entrapment efficiency:

Figure 8 depict the UV graph of 5- Fluorouracil, drug entrapment efficiency of all five formulations F1, F2, F3, F4, F5 done in 3 trials given in table 2 reveals traditionally good average percentage of entrapment efficiency. Drug entrapment efficiency and standard deviation of all five formulations 73.52%, 57.49%, 63.41%, 66.08%, 75.67% and 2.38, 0.711, 2.972, 0.20, 2.43 respectively.

DRU	DRUG ENTRAPMENT STUDIES											
1 <sup>st</sup> TRIAL			2 <sup>nd</sup> TRIAL		3 <sup>rd</sup> TRIAL							
FORMULATIONS	Uv absorbance	% of drug entrapment to MWCNTs	FORMULATIONS	Uv absorbance	% of drug entrapment to MWCNTs	FORMULATIONS	Uv absorbance	% of drug entrapment to MWCNTs	AVERAGE	STANDARD DEVIATION		
F1	0.758	73.16	F1	0.788	76.06	F1	0.739	71.33	73.52	2.38		
F2	0.604	58.30	F2	0.593	57.23	F2	0.590	56.95	57.49	0.71		
F3	0.665	64.18	F3	0.623	60.13	F3	0.683	65.92	63.41	2.97		
F4	0.683	65.92	F4	0.687	66.31	F4	0.684	66.02	66.08	0.20		
F5	0.756	72.97	F5	0.791	76.35	F5	0.805	77.70	75.67	2.43		

Table.2 : Average drug entrapment studies along with standard deviation

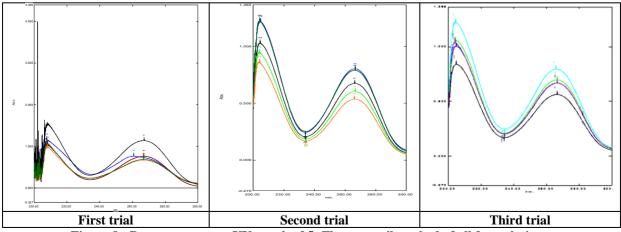


Figure.8: Drug entrapment UV graph of 5- Fluorouracil stacked of all formulations.

### Drug in-vitro release:

Drug *in-vitro* release of all five formulations is 60.10%, 50.74%, 56.81%, 57.76%, 63.08% respectively. Bar chart of drug *invitro* release of all formulations shown in figure 9. The comparative *in-vitro* drug release profile of all the five batches exhibited the controlled drug release, the formulation F5 shows better percentage of drug release in 12 h release study. It is clearly clinched that formulation F5 is the superlative among the five formulations when compared to other formulations.

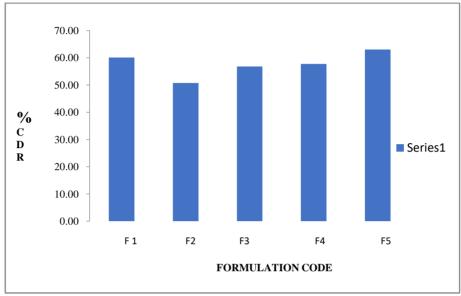


Figure 9: Bar chart for average of all formulations of drug release studies

### CONCLUSION

In this present work, attempt is done for drug loading to nanotubes with strong specificity for the cancer treatment, Non covalent functionalization of MWCNTs was carried out by coating MWCNTs with polymer , poly ethylene glycol (PEG), shortening of length due to the sonication employed in the functionalization process followed by centrifugation, filtration and drying methods. The physical properties of CNTs are essentially preserved by the non covalent approach, the non-covalent functionalization of CNT is much simpler method preserving nanotubes's SP<sup>2</sup> aromatic structure and their electronic characteristics and binding of drug to functionalized MWCNTs were carried out effectively. Preparation of MWCNTs-5 Fluorouracil composite is simple, commodious and come up with enhanced development in medical use. Prepared formulations characterised by microscopic studies, good percentage drug entrapped to MWCNTs, the obtained results from unique nanotube drug delivery system clearly validate that drug release is enriched and diminish the side effects by PEGlyation process. CNTs could be used for drug delivery research for limited number of years, in upcoming application prospect of nanotubes has also been researched and discussed.

### **CONFLICT OF INTEREST:**

There is no conflict of interest with authors.

### **ACKNOWLEDGEMENTS:**

The authors are grateful to Nantong Jinghua Pharmaceutical co., Ltd, China, for providing gift sample of drugs. The authors are indebted to Samarth life science private limited for providing facilities. The authors would like to acknowledge The Indian Institute of Science (IISc) and Perkin Elmer spectrum testing laboratories Pvt Ltd., Bangalore for SEM, FT-IR, Particle size and Zeta potential facility.

### REFERENCES

- [1] Krupa P, Rehak S, Diaz-Garcia D, Filip S. Nanotechnology New trends in the treatment of brain tumours. Actamedica. 2014; 57(4):142–50.
- [2] Ulbrich K, Hola K, SubrV, Bakandritsos A, Tucek J, Zboril R. Targeted drug delivery with polymers and magnetic nanoparticles: Covalent and noncovalent approaches, release control, and clinical studies. Chem Rev 2016; 116:5338–431.
- [3] Pineda B, Hernández-Pedro NY, Maldonado RM, Pérez-De la Cruz V, Sotelo J. Carbon nanotubes: A new biotechnological tool on the diagnosis and treatment of cancer, Nanobiotechnology. One central press Ltd, UK .Chapter 5. 2014: pp. 113-31.
- [4] Elhissi AMA, Ahmed W, Hassan IU, Dhanak VR, D'Emanuele A. Carbon nanotubes in cancer therapy and drug delivery. J Drug Deliv2012 :1-10.
- [5] He H, Pham-Huy LA, Dramou P, Xiao D, Zuo P, Pham-Huy C. Carbon nanotubes: Applications in pharmacy and medicine. BioMed Res Int. 2013: 1-12.
- [6] Meng L, Fu C, Lu Q. Advanced technology for functionalization of carbon nanotubes. Prog Nat Sci 2008;19:801–10.
- [7] Dey P, Das N. Carbon nanotubes: It's role in modern health care. Int J Pharm Pharma Sci. 2013; 5(4): 9-13.
- [8] Klingeler R, Hampel S, Buchner B. Carbon nanotube based biomedical agents for heating, temperature sensoring and drug delivery. Int J Hyperthermia 2008:1-21.
- [9] Saeed K, Ibrahim. Carbon nanotubes-properties and applications: A review. Carbon Lett 2013;14(3): 131-44.
- [10] Rastogi V, Yadav P, Bhattacharya SS, Mishra AK, Verma N, Verma A, Pandit JK. Carbon nanotubes: An emerging drug carrier for targeting cancer cells. J Drug Deliv2014 :1-23.
- [11] Kuzmany H, Kukovecz A, Simon F, Holzweber M, Kramberger C, Pichler T. Functionalization of carbon nanotubes. Synthetic Metals 2003 ;141: 113–22.
- [12] Karimi M, Solati N, Amiri M, Mirshekari H, Mohamed E, Taheri M, Hashemkhani M. Carbon nanotubes part I: Preparation of a novel and versatile drug-delivery vehicle. Expert Opin Drug Deliv 2015;12(7):1071–87.
- [13] Madani SY, Naderi N, Dissanayake O, Tan A, Seifalian AM. A new era of cancer treatment: Carbon nanotubes as drug delivery tools. Int J Nanomed 2011; 6:2963–79.
- [14] Crescenzo AD, Ettorre V, Fontana A. Non-covalent and reversible functionalization of carbon nanotubes. Beilstein J Nanotechnol 2014;5:1675–90.
- [15] Heister E, Neves V, Lamprecht C, Silva SRP, Coley HM, McFadden J. Drug loading, dispersion stability, and therapeutic efficacy in targeted drug delivery with carbon nanotubes. Carbon 2012;50(2): 622-32.
- [16] Shim M, Kam NWS, Chen RJ, Li Y, Dai H. Functionalization of carbon nanotubes for biocompatibility and biomolecular recognition. Nano Lett 2002;2(4):285-8.
- [17] Lay CL, Liu J, LiuY. Functionalized carbon nanotubes for anticancer drug delivery. Expert Rev Med Devices 2011; 8(5):561–6.
- [18] Fu XD, Zhang YY, Wang XJ, Shou JX, Zhang ZZ, SongL J. Preparation and biological activity of a paclitaxel-single-walled carbon nanotube complex. Genet Mol Res 2014;13(1):1589-603.
- [19] Han Z, Han X, Wang Z, Wu S, Zheng R. Thioaptamer conjugated single-wall carbon nanotubes in human breast cancer targeted photothermal therapy *in-vivo* and *in-vitro*. Int J ClinExp Med 2016; 9(1):58-64.
- [20] Mocan T, Cristian T, Matea CT, CojocaruI, Ilie I, Tabaran FA, Zaharie F, Iancu C, Bartos D, Mocan L. Photothermal treatment of human pancreatic cancer using pegylated multi-walled carbon nanotubes induces apoptosis by triggering mitochondrial membrane depolarization mechanism. J Cancer 2014;5(8):679-88.
- [21] Wang C, Li W. Preparation, characterization, and *in vitro* and *in vivo* antitumor activity of oridoninconjugated multiwalled carbon nanotubes functionalized with carboxylic group. J Nanomater 2016:1-7.
- [22] Ghoshal S, Kushwaha SKS, Tiwari P, Srivastava M. Comparative loading and release of 6-mercaptopurine from functionalized multiwalled carbon nanotubes using various methods. Int J Pharm Pharm Res 2015;4(1):25-38.
- [23] Ghoshal S, Kushwaha SKS, Srivastava M, Tiwari P. Drug loading and release from functionalized multiwalled carbon nanotubes loaded with 6-mercaptopurine using incipient wetness impregnation method. Am J Adv Drug Deliv 2014; 2(2):213-23.
- [24] Taklimi SR, Ghazinezami A, Askari D. Chemical functionalization of helical carbon nanotubes: influence of sonication time and concentrations of sulfuric and nitric acids with 3:1 mixing ratio. J Nanomater 2019:1-10.
- [25] Wulan PPDK, Ulwani SH, Wulandari H, Purwanto WW, Mulia K. The effect of hydrochloric acid addition to increase carbon nanotubes dispersibility as drug delivery system by covalent functionalization. Mater SciEng 2018:316(1):012013.

- [26] Salam MA, Burk R. Synthesis and characterization of multi-walled carbon nanotubes modified with octadecylamine and polyethylene glycol. Arab J Chem 2017;10:921–27.
- [27] Le VT, Ngo CL, Le QT, Ngo TT, Nguyen DN, Vu MT. Surface modification and functionalization of carbon nanotube with some organic compounds. Adv Nat Sci:NanosciNanotechnol 2013; 4:1-5.
- [28] Chen C, Zhang H, Hou L, Shi J, Wang L, Zhang C, Zhang M, Zhang H, Shi X, Li H, Zhang Z. Single-walled carbon nanotubes mediated neovascularity targeted antitumor drug delivery system. J Pharm PharmaceutSci 2013;16(1):40-51.
- [29] Ghasemvand F, Biazer E, Tavakolifard S, Khaledian M, Rahmenzadeh S, Momenzadeh D. Synthesis and evaluation of multi-wall carbon nanotube–paclitaxel complex as an anti-cancer agent. GastroenterolHepatol Bed Bench 2016; 9(3):197-204.
- [30] Tan JM, Karthivashan G, Arulselvan P, Fakurazi S, Hussain MZ Sustained release and cytotoxicity evaluation of carbon nanotube-mediated drug delivery system for betulinic acid. J Nanomater 20.